



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000195
5020 shd 30/01
D412-698-017
Job Sheet 171023



Part No: D412-698-017

Job Qty: 2 ea

Part Name: Replacement Door Track Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:A 03.11.27 New issue KJ/RF IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/31/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 29 2018 W.K.
110	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging1-4		
120	QC	2 pcs		1/31/18	0.00	0.00	QC4		M.H.
125	DC	2 pcs		1/31/18	0.00	0.00	DC		M.H.
130	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging3-2		
140	QC21-FG	2 Ea		1/31/18	0.00	0.00	QC21		JAN 29 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D412-698-017 CHG001
Descriptions:

F9034

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3199-1	Bracket	18 Ea (9 ea)	90-Start up Operation	
D3202-1	Cover	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3199-1	18	40	0
	D3202-1	2	14	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



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Master Unit 000195

Containers on Master Unit 000195				
Serial No	Part No	Customer Part No	Status	Quantity
S036562	D3199-1	D3199-1	Allocated	18
S036560	D3202-1	D3202-1	Allocated	2

DART
AEROSPACE
S036564

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Replacement Door Track Aluminum Door

PART NO: D412-698-017

Original Serial #: S036564

Revision:

Operation: Start up Operation 01/29/18

Change No: CHG001

Job No: 171023